

Amendments to the Claims

This listing of claims will replace all prior versions, and listings of claims in the application:

Listing of Claims:

Claims 1-9 cancelled

Claims 10-14 withdrawn

Claim 15 cancelled

Claim 16 (currently amended) A laminate prepared by a process ~~comprising~~
consisting of

- (i) applying a printed layer that contains a high temperature-resistant colored ink to a transparent thermoplastic layer consisting of polyurethane having a softening temperature (according to Kofler) of 140 to 180°C, a Shore A hardness of 50 to 95, and a thickness of at least 0.025 mm to produce a printed film and
- (ii) placing the printed film in a mold of an injection molding machine equipped with a nozzle, the printed layer facing the nozzle, and
- (iii) injecting into the mold a thermoplastic material to form a substrate,

the process being characterized in that the printed film is not preformed.